



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4034-041
Job Sheet 170069



Part No: D4034-041

Job Qty: 4 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 11/17/17

Created By: Daniel Labonte

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/16/17	0.00	0.00	Start Up Large Fab-6		SL
100	Large Fab	4 pcs		11/17/17	0.00	4.60	Large Fab 1		FL
110	QC	4 pcs		11/17/17	0.00	0.00	QC9		PL
120	QC	4 pcs		11/17/17	0.00	0.00	QC5		PL
130	Packaging	4 pcs		11/17/17	0.00	0.00	Packaging3 Large Fab		PL
140	QC21-SA	4 Ea		11/17/17	0.00	0.00	QC21		PL

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7 5015896	4	16	0	0
	D4021-9	16	192	0	0
	D4034-1 5013317	4	32	0	0
	D4034-3	4	9	0	0

Part Specifications

Specifications could not be found.

Plex 1/9/18 8:59 AM dart.labonte.daniel

DART
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S030318

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Aft Upper Rib Assembly

PART NO: D4034-041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/09/18
Job No: 170069